



HYLON® N1000HL

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66

General

Material Status	• Commercial: Active	
Availability	• North America	
RoHS Compliance	• RoHS Compliant	
Automotive Specifications	• CHRYSLER MS-DB-41 CPN1899	• FORD WSK-M4D648-A Color: Black
UL File Number	• E157012	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	1.4 to 1.8	%	ISO 294-4
Water Absorption (24 hr, 73°F)	1.3	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	12000	psi	ISO 527-2
Tensile Strain (Break)	30	%	ISO 527-2
Flexural Modulus	439000	psi	ISO 178
Flexural Stress	16500	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	2.9	ft-lb/in ²	ISO 179
Notched Izod Impact Strength	2.9	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	460	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	190	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in		V-2	
0.12 in		V-2	

Notes

¹ Typical properties: these are not to be construed as specifications.